

010021



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-607-511
Job Sheet 194354

SOLD - SU
alone x2



Part No: D350-607-511

Job Qty: 2 pcs

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/1/19

Job Tracking No:

Due Date: 5/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *orell 15987*

Note: IIN-D350-607-3 REV:F IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER
RE.C ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	Packaging 1 - Pick Kit	2 pcs	5/22/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

MAY 24 2019

Sign-off

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S186069

Part: D350-607-511

Job No: 194354

Serial No/Batch: S186069

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94 - 14 Issue 746FAC3TC SR002131

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
150 QC 4	2 pcs	5/22/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	JRB
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
160 Packaging 3-1 - Stock - B4B	2 pcs	5/22/19	0.00 0.00		Packaging 3 - 1 - B4B	JRB
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAG 21 JUN 03 2019
165 DC - 1 - B4B	2 pcs	5/22/19	0.00 0.00		DC - 1 - B4B	9-05
					DC - 2 - B4B	
170 QC 21 - FG	2 pcs	5/22/19	0.00 0.00		QC 21 - FG - 21	JUN 03 2019
					QC 21 - FG - 70	DAG 21
					QC 21 - FG - 53	9-05
Part Op 140 - Pick Kit						
Descriptions: 150 - QC4- 100% Inspect kits for completeness						
160 - Identify as per dwg & Stock Location:						
165 - Document Control - Photocopy bluefile & type labels per PPP D350-607-511 CHG008						
170 - QC21- Final Inspection - Work Order Release						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	40 Ea (20 ea)	140-Packaging 1 - Pick Kit	5157440
AN4-42A	Bolt	8 Ea (4 ea)	140-Packaging 1 - Pick Kit	5157473
AN6-13A	Bolt	4 Ea (2 ea)	140-Packaging 1 - Pick Kit	5158075
D3501-1	Bushing	16 pcs (8 ea)	140-Packaging 1 - Pick Kit	5161969
D3910-3	Crosstube Lug	4 pcs (2 ea)	140-Packaging 1 - Pick Kit	5178137
D3910-5	Crosstube Lug	2 pcs (1 ea)	140-Packaging 1 - Pick Kit	5156335
D3910-7	Crosstube Lug	2 pcs (1 ea)	140-Packaging 1 - Pick Kit	5156555
D3984-030	Rubber Extrusion, X-tube, 3"	16 pcs (8 ea)	140-Packaging 1 - Pick Kit	5180183
x2 D4148-041	Fwd Crosstube Lug Assembly	2 pcs (1 ea)	140-Packaging 1 - Pick Kit	5185379
D4149-041	Aft Crosstube Lug Assembly	2 pcs (1 ea)	140-Packaging 1 - Pick Kit	5181470
x4 D4775-041	Strut Assembly	4 pcs (2 ea)	140-Packaging 1 - Pick Kit	5184122
D4776-3	Skidtube Clevis	4 pcs (2 ea)	140-Packaging 1 - Pick Kit	5178857
MS21042L4	Nut	48 Ea (24 ea)	140-Packaging 1 - Pick Kit	5158232
MS21042L6	Nut	4 Ea (2 ea)	140-Packaging 1 - Pick Kit	5182056
NAS1149F0432P	Washer	80 Ea (40 ea)	140-Packaging 1 - Pick Kit	5155666
NAS1149F0663P	Washer	8 Ea (4 ea)	140-Packaging 1 - Pick Kit	5166716-2
D4085-3	Placard	2 pcs (1 ea)	140-Packaging 1 - Pick Kit	5175041
D4713-1	Spacer	2 pcs (1 ea)	140-Packaging 1 - Pick Kit	5176012
MS3367-5-0	Tie Wrap	2 Ea (1 ea)	140-Packaging 1 - Pick Kit	5050161

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
140-Packaging 1 - Pick Kit	AN4-14A	40	660	0
	AN4-42A	8	155	0
	AN6-13A	4	180	0
	D3501-1	16	314	0
	D3910-3	4	31	0
	D3910-5	2	51	0
	D3910-7	2	55	0
	D3984-030	16	196	0
	D4085-3	2	66	0
	D4148-041	2	9	0
	D4149-041	2	8	0
	D4713-1	2	46	0
	D4775-041	4	8	0
	D4776-3	4	24	0
	MS21042L4	48	3,469	0
	MS21042L6	4	342	0
	MS3367-5-0	2	162	0
	NAS1149F0432P	80	2,001	0
	NAS1149F0663P	8	711	0

Part Specifications

Specifications could not be found.

Plex 5/1/19 9:31 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐						
Date :	Sequence #:	QTY Affected :		MRB (QSI042)				
Description Work Order Deviation		Disposition			Completed By			
					Lead hand / Supervisor			
								QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread						
Other/Details:								